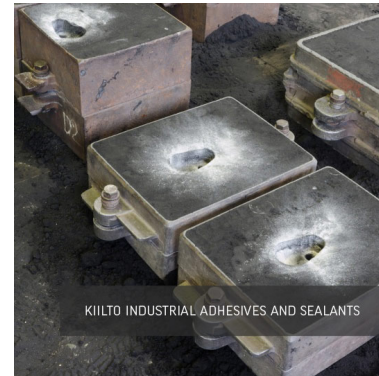




Keernaliima core adhesive



Inorganic, fire-proof adhesive for casting mould and core bondings in the foundry industry.

INSTRUCTIONS FOR USE

Carried out using the wet gluing method: the parts to be bonded are pressed together immediately after adhesive application.

ADDITIONAL INFORMATION

The information given in this product data sheet is based on our tests and our practical knowledge. The technical data is defined in standard conditions. Variations in local working conditions will affect the product performance and result. The result is also strongly affected by working methods. We guarantee the high quality of our products according to our Quality Management System. No liability can be accepted from incorrect use of the product or prevailing conditions, over which we have no control. Thus, we cannot be held responsible for the final result. The user of the product must test the product's suitability for the intended application.

ENVIRONMENT AND SAFETY

Avoid unnecessary skin contact with and exposure to the uncured adhesive: use safety gloves. Refer to material safety data sheet. For information on product and package disposal, visit www.kilto.com.

CONSISTENCY	Viscous paste
DENSITY/SPECIFIC WEIGHT	1720 kg/m ³
pH	11-12
COLORS	Light brown
VISCOSITY	70.000-95.000 mPas (Brookfield RVT, 7/20/20 °C)
SKIN TIME	5-10 min
PRESSING TIME	4-24 h (+20 °C)
PACKAGE SIZES	1 kg(PE-bag), 15l / 22kg plastic container
STORAGE	Can be stored unopened in a well ventilated, cool place for 6 months.