

# Kestokol PT 20/S



Kestokol PT-20/S is a PVAC- based wood adhesive for doweling.



- 1-component
- 12 months storage time

## AREA OF APPLICATION

Kestokol PT-20/S is a low viscosity PVAc-dispersion adhesive for doweling machines for wood industry. The adhesive is also suitable for hard wood gluing. As a D2 class adhesive Kestokol PT-20/S can be used indoors, in glued joints which are in contact with water or moisture only for short periods of time.

## INSTRUCTIONS FOR USE

If possible, the container should be emptied at one time to the pressure vessel. Close a half-empty container carefully in order to avoid skin forming. After pauses in the work, clean the head of the nozzle so that the dried adhesive does not turn the adhesive spray away and cause an incomplete gluing result.

If the adhesive is in contact with iron or rust, this in combination with the tannic acid from the wood may cause wood discolouration.

## ADDITIONAL INFORMATION

The information given in this product data sheet is based on our tests and our practical knowledge. The technical data is defined in standard conditions. Variations in local working conditions will affect the product performance and result. The result is also strongly affected by working methods. We guarantee the high quality of our products according to our Quality Management System. No liability can be accepted from incorrect use of the product or prevailing conditions, over which we have no control. Thus, we cannot be held responsible for the final result. The user of the product must test the product's suitability for the intended application.

## ENVIRONMENT AND SAFETY

Avoid unnecessary skin contact and exposure with the fresh product, use safety gloves. Refer to material safety data sheet. For information on product and package disposal, visit [www.kilto.com](http://www.kilto.com).

TYPE/BINDER	PVAC-dispersion
pH	weakly acidic
COLORS	White, after drying transparent
VISCOSITY	1300 mPas (Brookfield RVT, 3/50, 20° C)
WORKING CONDITIONS	Operating pressure range 7 - 16 bar
MINIMUM FILM FORMING	+7 °C
WOOD MOISTURE CONTENT	6 - 15 %
STORAGE	In unopened containers, above +1 °C, for 12 months. After long storing, stir before use.