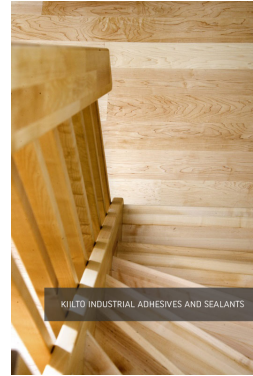


Kestokol D 350



Kestokol D 350 is an EN 204/D3 classified PVAC adhesive for wood.



- 1-component
- Storage time 6 months
- Viscous

AREA OF APPLICATION

Kestokol D 350 is a reactive PVAC-dispersion adhesive, which suits well for general usage in wood industry. Due to the D3 water resistance classification of Kestokol D 350 the adhesive can be used inside and outside in objects, which are repeatedly in contact with water for short periods of time.

INSTRUCTIONS FOR USE

Check that the joints fit well. Apply adhesive one sided evenly. Assemble the pieces and press together aiming to achieve an even squeeze out through the whole length of the bond. Joint bondings can be pressed in a cold, hot or HF press. The final strength and water resistance of the bond is reached within 7 days.

With some wood types adhesive's acidity may cause discolouration in the adhesive bond. If in contact with iron, some discolouration in the adhesive bond may also occur.

The consumption affects the open time of the adhesive as follows (pine 12 % wood moisture, 20 °C, 50 % RH):

Consumption (g/m ²)	Open time(minutes)
80	6
100	7
120	7
150	14

ADDITIONAL INFORMATION

The information given in this product data sheet is based on our tests and our practical knowledge. The technical data is defined in standard conditions. Variations in local working conditions and methods will affect the product performance and result. The result is strongly affected by working methods. We guarantee the high quality of our products according to our Quality Management System. No liability can be accepted from incorrect use of the product or prevailing conditions, over which we have no control. Thus, we cannot be held responsible for the final result. The user of the product must test product's suitability to the intended application.

DENSITY/SPECIFIC WEIGHT	1.17 kg/dm
pH	2.7
COLORS	beige
VISCOSITY	13000 mPas (Brookfield RVT +20 °C)
OPEN TIME	See instructions for use.
CONSUMPTION	80 - 150 g/m ²
PRESSING TIME	15 min. (Pine, wood moisture 12 %, temperature 20 °C, 65 % RH)
MINIMUM FILM FORMING	+3 °C
WOOD MOISTURE CONTENT	6 - 15 %
STORAGE	In unopened containers, above +1C for 6 months. After long storing, stir before use.



ENVIRONMENT AND SAFETY

Avoid unnecessary skin contact and exposure with the fresh product, use safety gloves. Refer to material safety data sheet. For information on product and package disposal, visit www.kiilto.com.