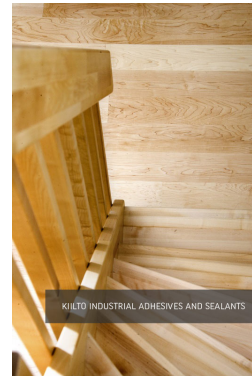


# Kestopress 3200 V



Kestopress 3200 V is a EN 204/D3 class PVAc wood adhesive for veneering and lamination.



- 1-component

## AREA OF APPLICATION

Kestokol 3200 V is a mostly non-discolouring reactive PVAc-dispersion adhesive, which is well suited for veneering as well as massive wood, parquet, bathroom furniture, laminate gluing as well as for foil lamination of wood based boards with a hot press. Due to its D3 durability class, Kestopress 3200 V -adhesive can be used for interior applications that have frequent exposure to high humidity, or running or condensation water, or for exterior applications which are not exposed to weather.

Kestopur 3200 V adhesives are fire classified according to IMO FTPC, Part 5 and have a MED certificate (Wheel stamp).

## INSTRUCTIONS FOR USE

Check that the joints fit well. Apply adhesive evenly on one side. Assemble and press the parts together aiming at an even squeeze out for the whole length of the joint. The joints can be pressed in a cold, hot or high frequency press. The final strength and water resistance of the bond is reached within 7 days.

The consumption affects the open time of the adhesive as follows (pine 12 % wood moisture, 23 °C, 50 % RH):

|                                       |                     |
|---------------------------------------|---------------------|
| Amount of adhesive(g/m <sup>2</sup> ) | Open time (minutes) |
| 80                                    | 3                   |
| 100                                   | 4                   |
| 120                                   | 5                   |
| 150                                   | 8                   |
| Pressing temperature (°C)             | Pressing time (sec) |
| 60                                    | 60                  |
| 70                                    | 50                  |
| 80                                    | 40                  |

## ADDITIONAL INFORMATION

The information given in this product data sheet is based on our tests and our practical knowledge. The technical data is defined in standard conditions. Variations in local working conditions will affect the product performance and result. The result is also strongly affected by working methods. We guarantee the high quality of our products according to our Quality Management System. No liability

|                       |  |
|-----------------------|--|
| pH                    | 3.3  |
| COLORS                | White, transparent after drying  |
| VISCOSITY             | 5000 mPas (Brookfield, RVT +20 °C)   |
| OPEN TIME             | See instructions for use.  |
| CONSUMPTION           | 120–150 g/m <sup>2</sup> (solid wood)<br>80–120 g/m <sup>2</sup> (veneering and foil lamination)                       |
| PRESSING TIME         | 18 min. (Pine, 12 % wood moisture, temperature 20 °C, 65 % RH)   |
| MINIMUM FILM FORMING  | +4 °C  |
| WOOD MOISTURE CONTENT | 6 - 15 %   |
| STORAGE               | Unopened at +20 °C in a container for 3 months, in smaller packages for 6 months. After long storing, stir before use. |



can be accepted from incorrect use of the product or prevailing conditions, over which we have no control. Thus, we cannot be held responsible for the final result. The user of the product must test the product's suitability for the intended application.

**ENVIRONMENT AND SAFETY**

Avoid unnecessary skin contact and exposure with the fresh product, use safety gloves. Refer to material safety data sheet. For information on product and package disposal, visit [www.kiilto.com](http://www.kiilto.com).