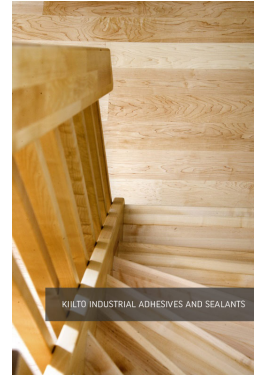


Kestokol 330



Kestokol 330 is an EN 204 D3 classified PVAC- adhesive for wood.



- 1-component
- Developed for hot and high frequency presses
- Well suited for hardwood bonding
- Storage time 12 months

AREA OF APPLICATION

Kestokol 330 is a reactive PVAc-dispersion adhesive, which is well suited for the gluing of massive wood and hardwoods in high temperatures. Due to its D3 durability class, Kestokol D 330 -adhesive can be used for interior applications that have frequent exposure to high humidity, or running or condensation water, or for exterior applications which are not exposed to weather.

INSTRUCTIONS FOR USE

Check that the joints fit well. Apply adhesive evenly on one side. Assemble and press the parts together aiming at an even squeeze out for the whole length of the joint. The joints can be pressed in a cold, hot or high frequency press. The final strength and water resistance of the bond is reached within 7 days.

With some wood types the adhesive's acidity may cause discolouration in the adhesive bond. If in contact with iron, some discolouration in the adhesive bond may also occur.

The consumption affects the open time of the adhesive as follows (pine 12 % wood moisture, 23 °C, 50 % RH):

Consumption (g/m ²)	Open time (minutes)
120	4
150	10

ADDITIONAL INFORMATION

The information given in this product data sheet is based on our tests and our practical knowledge. The technical data is defined in standard conditions. Variations in local working conditions will affect the product performance and result. The result is also strongly affected by working methods. We guarantee the high quality of our products according to our Quality Management System. No liability can be accepted from incorrect use of the product or prevailing conditions, over which we have no control. Thus, we cannot be held responsible for the final result. The user of the product must test the product's suitability for the intended application.

pH	2.9
COLORS	White, transparent after drying
VISCOSITY	8500 mPas (Brookfield, RVT +20 °C)
OPEN TIME	See instructions for use.
CONSUMPTION	120 - 150 g/m ²
PRESSING TIME	15 min. (Pine, 12 % wood moisture, temperature 20 °C, 50 % RH)
COMPRESSION PRESSURE	0,5 N/mm ²
MINIMUM FILM FORMING	+9 °C
WOOD MOISTURE CONTENT	6 - 15 %
STORAGE	In unopened containers, above +1 °C, for 12 months. After long storing, stir before use.



ENVIRONMENT AND SAFETY

Avoid unnecessary skin contact and exposure with the fresh product, use safety gloves. Refer to material safety data sheet. For information on product and package disposal, visit www.kiilto.com.