

Evidence of Performance

of adhesive strength of wood adhesives according to DIN EN 14257
(WATT 91)



Test Report

No. 13-003160-PR02

(PB-K15-09-en-01)

Client **Kiilto Oy**
P.O. Box 250
33101 Tampere
Finland

Product **Wood adhesive**

Designation **Kestokol D4440**

Hardener -

Portion of
hardener -

Special features **-/-**

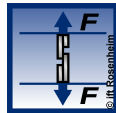
Basis

DIN EN 14257 : 2006-09
Adhesives - Wood adhesives –
determination of tensile
strength of lap joints at elevated
temperature (WATT 91);
WATT '91 (Wood Adhesives
Temperature Test), Determina-
tion of length joints tested by
tensile test with immersion of
temperature according to the
Guideline of Fachverband
Klebstoffindustrie e.V. Düssel-
dorf and ift Rosenheim

Instructions for use

The present test report serves
to demonstrate the adhesive
strength of length joints in ten-
sile test with a sample tempera-
ture of 80°C.

Adhesive strength according to DIN EN 14257 (WATT 91)



8.9 N / mm²

Validity

The data and results given
solely to the tested and de-
scribed specimen.

Testing of adhesive strength
does not allow any statement
to be made on further charac-
teristics of the tested adhesive
regarding performance and
quality.

ift Rosenheim

20.11.2013

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Notes on publication

The ift-Guidance Sheet "Condi-
tions and Guidance for the Use
of ift Test Documents" applies.

The cover sheet can be used
as an abstract.

Contents

The report contains a total of
4 page/s

- 1 Object
- 2 Procedure
- 3 Detailed results